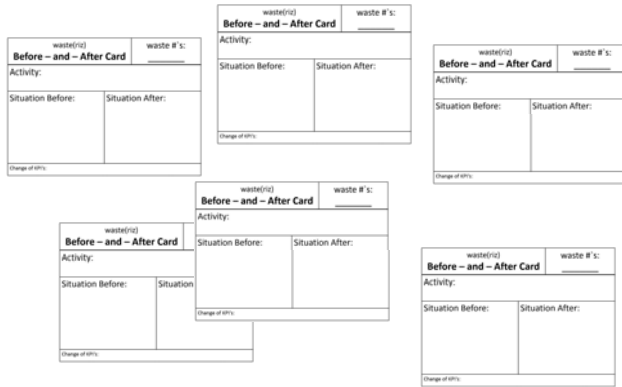


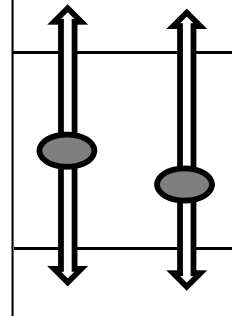
waste-cards

discuss & eliminate

action-area



KPIs



target values

starting values

necessary ?
no
yes

second try

necessary waste
(resolve contradiction)

not-necessary waste
(use IP-cards)

wast(e)rizz

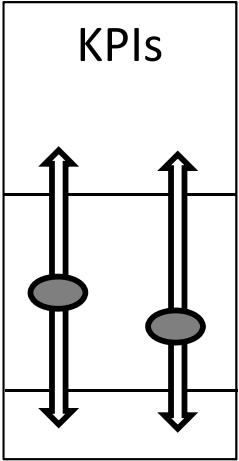
Verschwendungs-
karten

diskutiere &
eliminiere

Aktionen

The 'Aktionen' section contains six 'Before - and - After Card' templates. Each card is designed to capture the following information:

- waste(n)**: The type of waste.
- waste # 's'**: The quantity of waste.
- Activity**: The specific action being taken.
- Situation Before**: The current state of the process.
- Situation After**: The state after the action is implemented.
- Change of KPIs**: The impact of the action on key performance indicators.



Zielwert

Startwert

nein / notwendig ?
ja

zweite
Chance

notwendige V.
(Widerspruch
auflösen)

nicht-notwendige
Verschwendung
(IP-Karten nutezn)

wast(e)riz

